

Product Information

HYCUT-System

ADDITV CX

is the additional component for the HYCUT two-component-system. The ADDITV of the latest generation fulfils all secondary requirements for cutting fluids, e.g. corrosion protection.

Benefits:

- Free from boron and biocide (e.g. formaldehyde, halogen)
- Particularly suitable for steel, cast iron, stainless steel and aluminum
- Optimisation of physical stability
- Stabilization of pH-value
- Excellent corrosion protection
- Compatible to the HYCUT-system

Data of the Product (Water-Mixed):

Determination	Method	Unit	Value
pH-Value 2.5%	ASTM D 1287	---	9.8
Corrosion test		[w/w] - S0/R0	2.5
Corrosion test	ASTM D 4627-92	[w/w] - K0	2.0

Data of the Product (Concentrate):

Determination	Method	Unit	Value
Density, 68°F	ASTM D 1298	[kg/m ³]	1060
Kin. viscosity, 104°F	ASTM D 445	[mm ² /s]	9

Recommended concentration (depending on process and material):

2.5 – 3.0 %

Factors (other factors on request):

Refractometer: 1.5%/°Bx
 Testkit: 2.9%/ml

Shelf Life/ Storage Conditions:

12 months under ambient storage conditions. The product may become discolored during storage. This does not influence the quality of the concentrate or mixed emulsion.

Industrial Health and Safety - Environmental Protection:

For more details about health and safety please read the information on the safety data sheet.

Disposal:

In compliance with the local waste regulations