

## Product Information

### Control Additive

## ADDI-PROX ST 045

is a special emulsifier that is used to improve the wetting, cleaning and flushing power water-miscible cutting fluids. This product is particularly recommended for cutting fluid emulsions with excess formation of soaps, e.g. lime soaps.

### Benefits:

- Suitable for all oil-in-water emulsions
- Makes machines and systems cleaner
- Improves the wetting and cleaning power
- Easy-to-use
- Disperses soaps
- Compatible with all cutting fluid systems (stand-alone machines or central system)

### Data of the Product (Concentrate):

Determination	Method	Unit	Value
Density, 20°C	DIN 51 757	[kg/m <sup>3</sup> ]	970
Kin. viscosity, 40°C	DIN 53 018	[mm <sup>2</sup> /s]	28
Refractive index, n <sub>D</sub> <sup>20</sup>	DIN 51 423	---	1.441

### Recommended concentration (depending on application and conditions):

0.05 – 0.2%

### Shelf Life/ Storage Conditions:

6 months under ambient storage conditions

### Industrial Health and Safety - Environmental Protection:

For more details about health and safety please read the information on the safety data sheet.

### Disposal:

In compliance with the local waste regulations