

## Product Information

### Control Additive

## ADDI-PROX ST 044

is a special additive that is used to improve the wetting, cleaning and flushing power of water-miscible metalworking fluids. This product is particularly recommended for coolants with reduced washing performance which may be caused by tramp oil contamination or high salt load.

### Benefits:

- Recommended for all mineral oil based water miscible coolant systems
- Can be used in single machines or central systems
- Improves the wetting and cleaning performance
- Emulsifies tramp oil
- Prevents gelation and de-emulsification of coolants
- Improves the filtration performance
- Easy-to-use

### Data of the Product (Concentrate):

Determination	Method	Unit	Value
Density, 20°C	DIN 51 757	[kg/m <sup>3</sup> ]	1021
Kin. viscosity, 40°C	DIN 53 018	[mm <sup>2</sup> /s]	32
Refractive index, n <sub>D</sub> <sup>20</sup>	DIN 51 423	---	1.443

### Recommended concentration (depending on application and conditions):

0.05 – 0.2%

### Shelf Life/ Storage Conditions:

12 months under ambient storage conditions

### Industrial Health and Safety - Environmental Protection:

For more details about health and safety please read the information on the safety data sheet.

### Disposal:

In compliance with the local waste regulations