

Product Information

Control Additive

ADDI-PROX[®] AF/15

is a quickly active anti-foaming agent that is recommended for water miscible cutting fluids.

Benefits:

- Compatible with all cutting fluid systems (stand-alone machines or central systems)
- Immediate and reliable action prevents downtimes due to foaming problems
- Highly concentrated / effective
- No side-effect on the cutting fluid
- Very good solubility means also applicable to oil free metal working fluids
- Easy-to-use

Data of the Product (Concentrate):

Determination	Method	Unit	Value
Density, 68°F	ASTM D 1298	[kg/m ³]	1010
Kin. viscosity, 104°F	ASTM D 445	[mm ² /s]	52

Recommended concentration (depending on process and material):

0.005 – 0.02%

Shelf Life/ Storage Conditions:

12 months under ambient storage conditions.

Industrial Health and Safety - Environmental Protection:

According to Hazardous Materials Identification System the product is labelled –
Health = 1; Fire = 1; Reactivity = 0

Disposal:

In compliance with the local waste regulations.